



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7501

Job Sheet 181375



Part No: 647.7501

Job Qty: 1 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

6439

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-1	6-8-89	NOV 13 2018
110	Packaging	1 pcs	9/10/18	9/10/18	0.00	0.00	Packaging1-1	6-8-89	NOV 13 2018
120	Small Fab	1 pcs	9/10/18	9/10/18	0.00	1.28	Small Fab-1	6-8-89	NOV 16 2018
130	QC	1 pcs	9/10/18	9/10/18	0.00	0.00	QC5	6-8-89	NOV 16 2018
140	Packaging	1 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1 (CEK001)	6-8-89	NOV 19 2018
150	QC21-SA	1 Ea	9/10/18	9/10/18	0.00	0.00	QC21	6-8-89	NOV 19 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS 21 NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	2 Ea (2 ea)	90-Start up Operation	5105705
647.7601	Lower Deflector Assembly	1 Ea (1 ea)	90-Start up Operation	5044445
647.7810	Bracket A	1 Ea (1 ea)	90-Start up Operation	5079457
647.7811	Bracket B	1 Ea (1 ea)	90-Start up Operation	5084674
647.7813	Center Plate, Lower	1 Ea (1 ea)	90-Start up Operation	5029869
647.7814	Fwd Bracket	1 Ea (1 ea)	90-Start up Operation	5112691
647.7815	Fwd Bracket	1 Ea (1 ea)	90-Start up Operation	5030863
647.7816	Aft Bracket	1 Ea (1 ea)	90-Start up Operation	5030948
647.7817	Aft Bracket	1 Ea (1 ea)	90-Start up Operation	5113838
MS21042L08	Nut	13 Ea (13 ea)	90-Start up Operation	5100409
MS21042L3	Nut	3 Ea (3 ea)	90-Start up Operation	5094582
MS27039-08-19	Screw	7 Ea (7 ea)	90-Start up Operation	5104359
MS27039-08-24	Screw (MS27039-0824)	6 Ea (6 ea)	90-Start up Operation	5098209
MS27039-1-19	Screw	3 Ea (3 ea)	90-Start up Operation	5071413
NAS1149F0332P	Washer	6 Ea (6 ea)	90-Start up Operation	5109991
NAS1149FN832P	Washer	26 Ea (26 ea)	90-Start up Operation	5100408



DART Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Part: 647.7501
Job No: 181375
Serial No/Batch: S127356

Revision:
Inspector:
Exp Date:
Instructions:

Date: 11/13/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3015	2	44	0
	647.7601	1	1	0
	647.7810	1	49	0
	647.7811	1	51	0
	647.7813	1	51	0
	647.7814	1	50	0
	647.7815	1	51	0
	647.7816	1	51	0
	647.7817	1	50	0
	MS21042L08	13	1,552	0
	MS21042L3	3	1,944	0
	MS27039-08-19	7	1,544	0
	MS27039-08-24	6	209	0
	MS27039-1-19	3	307	0
	NAS1149F0332P	6	1,571	0
	NAS1149FN832P	26	2,401	0

Part Specifications

Specifications could not be found.

Plex 11/13/18 11:19 AM dart.quirion.sonia

